(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 15 February 2001 (15.02.2001)

PCT

(10) International Publication Number WO 01/11092 A1

(51) International Patent Classification7:

_ _ _

(21) International Application Number: PCT/FI00/00665

(22) International Filing Date: 3 August 2000 (03.08.2000)

(25) Filing Language:

English

C21D 9/56

(26) Publication Language:

English

(30) Priority Data:

19991668

4 August 1999 (04.08.1999) I

- (71) Applicant (for all designated States except US): OUT-OKUMPU OYJ [FI/FI]; Riihitontuntie 7, FIN-02200 Espoo (FI).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): YRJÄNÄ, Taisto [FI/FI]; Hallituskatu 5 B 22, FIN-95400 Tornio (FI). ARFFMAN, Heikki [FI/FI]; Petäjätie 2, FIN-95410 Kiviranta (FI). UURTAMO, Heikki [FI/FI]; Ainolanvainiontie 4, FIN-95450 Tornio (FI). LEINONEN, Risto [FI/FI]; Ratavarrentie 6, FIN-95450 Tornio (FI). YLI-NIEMI, Jussi [FI/FI]; Hietasentie 7, FIN-95450 Tornio (FI).

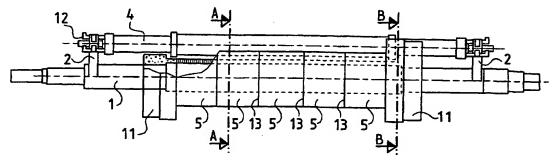
- (74) Agent: OUTOKUMPU OYJ; Intellectual Property Management, P.O. Box 27, FIN-02201 Espoo (FI).
- (81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published:

- With international search report.
- Before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: APPARATUS FOR SUPPORTING MATERIAL TO BE TREATED IN CONTINUOUSLY OPERATED THERMAL TREATMENT FURNACES



(57) Abstract: The invention relates to an apparatus for supporting material to be treated in continuously operated thermal treatment furnaces, where the supporting of the material is realized by means of support elements installed externally to the thermal treatment furnace, in the vicinity of the orifice of the furnace, said apparatus comprising at least two support elements that are installed movably, so that the mutual positions of the support elements can be adjusted by means of a drive arrangement of the support apparatus. According to the invention, in connection with the housing element (1) used for supporting of the support elements (4), there is installed at least one gas flow control element (5), which enables the flowing of the gas used for treating the material (3) between the support element (4) and the control element (5), said control element (5) also constituting part of the sealing of the thermal treatment furnace (6).



INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 00/00665

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: C21D 9/56 According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: C21D, F27B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,A	WO 0040766 A1 (THERMTEC B.V.), 13 July 2000 (13.07.00),	1-9
		
A	US 4538986 A (SEPPO I. BLOMQVIST ET AL), 3 Sept 1985 (03.09.85)	1-9
		
A	US 4049372 A (WILLIAM M. BLOOM), 20 Sept 1977 (20.09.77)	1-9
	. 	

Х	Further documents are listed in the continuation of Box	C.	See patent family annex.			
*	Special categories of cited documents:	"T"	later document published after the international filing date or priority			
"A"	document defining the general state of the art which is not considered to be of particular relevance	_	date and not in conflict with the application but cited to understand the principle or theory underlying the invention			
"E"	carlier application or patent but published on or after the international filing date	"X"	document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive			
"L"	document which may throw doubts on priority claim(s) or which is		step when the document is taken alone			
	cited to establish the publication date of another citation or other special reason (as specified)	"Y"	document of particular relevance: the claimed invention cannot be			
"O"	document referring to an oral disclosure, use, exhibition or other means		considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art			
"P"	document published prior to the international filing date but later than the priority date claimed	"&"	document member of the same patent family			
Date	e of the actual completion of the international search	Date	of mailing of the international search report			
4	December 2000		0 5 -12- 2000			
Name and mailing address of the ISA/		Authorized officer				
Swe	edish Patent Office					
Box 5055, S-102 42, STOCKHOLM			Pontil Dahl/MD			

Telephone No. +46 8 782 25 00

Form PCT/ISA/210 (second sheet) (July 1998)

Facsimile No. + 46 8 666 02 86

INTERNATIONAL SEARCH REPORT

International application No.
PCT/FI 00/00665

		PCT/FI 00/0	U665
C (Continu	ation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relev	ant passages	Relevant to claim No
A	JP 62256922 A (KAWASAKI STEEL CORP et al) 1987-11-09 (abstract) World Patents Index London, U.K.: Derwent Publications, Ltd. (on 2000-12-04). Retrieved from: EPO WPI Da DW 198750, Accession No. 1987-352709; & JP 62256922 A (MITSUBISHI HEAVY IND LTD 1988-04-27 (abstract) (online) (retrieved 2000-12-04). Retrieved from: EPO PAJ Datab	retrieved stabase et al) on	1-9
		1	
		ļ	

INTERNATIONAL SEARCH REPORT

Information on patent family members

02/11/00

International application No.

PCT/FI 00/00665

	ent document n search report		Publication date	P	atent family member(s)	Publication date
MO	0040766	A1	13/07/00	AU NL	3082300 A 1010971 C	24/07/00 00/00/00
US	4538986	A	03/09/85	AT	24684 A	15/02/89
				AT	388941 B	25/09/89
				BE	898688 A	16/05/84
				BR	8400314 A	28/08/84
				CA	1216420 A	13/01/87
				DE	3401792 A,C,F	R 02/08/84
				FI	67726 B,C	31/01/85
				FI	830284 A	28/07/84
				FR	2540138 A,B	03/08/84
				GB	2135033 A,B	22/08/84
				GB	8401941 D	00/00/00
				IT	1195999 B	03/11/88
				IT	8419232 D	00/00/00
				JP	1609021 C	28/06/91
				JP	2033767 B	30/07/90
				JP	59140326 A	11/08/84
				KR	8904946 B	02/12/89
				SE	461337 B,C	05/02/90
				- SE	8400103 A	28/07/84
				ZA	8400222 A	26/09/84
US	4049372	 A	20/09/77	NONE		

Form PCT/ISA/210 (patent family annex) (July 1998)

OUTOKUMPU Oyj IPM

2 3, 02, 2001

PATENT COOPERATION TREATY

Received

PCT

From the INTERNATIONAL BUREAU

OUTOKUMPU OYJ Intellectual Property Management P.O. Box 27 FIN-02201 Espoo

FINLANDE

NOTICE INFORMING THE APPLICANT OF THE COMMUNICATION OF THE INTERNATIONAL APPLICATION TO THE DESIGNATED OFFICES

(PCT Rule 47.1(c), first sentence)

Date of mailing (day/month/year)

15 February 2001 (15.02.01)

Applicant's or agent's file reference

IMPORTANT NOTICE

International application No.

991668WO

International filing date (day/month/year) 03 August 2000 (03.08.00) Priority date (day/month/year) 64 August 1999 (04 08 99)

Applicant

OUTOKUMPU OYJ et al.

1. Notice is hereby given that the International Bureau has communicated, as provided in Article 20, the international application to the following designated Offices on the date indicated above as the date of mailing of this Notice:

AU KP KRUS

In accordance with Rule 47.1(c), third sentence, those Offices will accept the present Notice as conclusive evidence that the communication of the international application has duly taken place on the date of mailing indicated above and no copy of the international application is required to be furnished by the applicant to the designated Office(s).

The following designated Offices have waived the requirement for such a communication at this time:

AE,AL,AM,AT,AZ,BA,BB,BG,BR,BY,CA,GH,CN,CR,CU,CZ,DE,DK,DM,EA,EE,EP,ES,FI,GB,GD,GE,GH,GM,HR,HU,ID;IL,IN,IS,JP,KE,KG,KZ,LC,LK,LR,LS,LT,LU,LV,MA,MD,MG,MK,MN,MW,MX,NO,NZ,PL,PT,RO,RU,SD,SE,SG,SI,SK,SL,TJ,TM,TR,TT,TZ,UA,UG,UZ,WN,YU,ZA,ZW.

The communication will be made to those offices only upon their request furthermore, those offices do not require the applicant to (urnish a copy of the international application (Rule 49 1 (a bis)):

3. Enclosed with this Notice is a copy of the international application as published by the International Bureau on 15 February 2001 (15:02:01) under No: WO 01/1-1092

REMINDER REGARDING CHAPTER II (Article 31(2)(a) and Rule 54:2)

If the applicant wishes to postpone entry into the national phase until 30 months (of later in some Offices) from the priority date, a demand for international preliminary examination must be filed with the competent international Preliminary Examining Authority before the expiration of 19 months from the priority date.

It is the applicant's sole responsibility to monitor the 19-month time limit.

Note that only an applicant who is a national or resident of a PCT Contracting State which is bound by Chapter II has the right to file a demand for international preliminary examination.

REMINDER REGARDING ENTRY INTO THE NATIONAL PHASE (Article 22 or 39(1))

If the applicant wishes to proceed with the international application in the national phase, he must, within 20 months or 30 months, or later in some Offices, perform the acts referred to therein before each designated or elected Office.

For further important information on the time limits and acts to be performed for entering the national phase, see the Annex to Form PCT/IB/301 (Notification of Receipt of Record Copy) and Volume II of the PCT Applicant's Guide.

Th Internati nal Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switz rland Authorized officer

J. Zahra

Telephone No. (41-22) 338.83.38

Facsimile No. (41-22) 740.14.35

PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

International application No. International filing date (day/month/year) Priority date (day/month/year) O4 . 08 . 1999	Applicant's or agent's file reference 991668 WO	FOR FURTHER ACT	1 11 11 11 11	ation of Transmittal of International Examination Report (Form PCT/IPEA/416)			
International Patent Classification (IPC) or national classification and IPC7 C21D 9/56 Applicant Outokumpu Oyj et al 1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of	International application No.	International filing date	(day/month/year)	Priority date (day/month/year)			
Applicant Outokumpu Oyj et al 1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of	PCT/FI00/00665	03.08.2000		04.08.1999			
Applicant Outokumpu Oyj et al 1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of 3 sheets, including this cover sheet. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing redifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. 3. This report contains indications relating to the following items: I Basis of the report II Priority III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV Lack of unity of invention V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application Date of submission of the demand Date of completion of this report 17. 08.2001 Name and mailing address of the IPEA/SE Patent—och registereringsverket Telex 17978 Bertill Dahl/MP Telephone No. 08—782. 25 00	International Patent Classification (IPC) o	r national classification ar	nd IPC7				
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of 3	C21D 9/56						
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of 3							
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of 3	A 1:						
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of							
Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of 3 sheets, including this cover sheet. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. 3. This report contains indications relating to the following items: I Basis of the report II Priority III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV Lack of unity of invention V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application Date of submission of the demand Date of completion of this report 17.08.2001 Name and mailing address of the IPEA/SE Patent- och registereringsverket Telex 17978 Solve 3055 PORTICIPACE Authorized officer Bertil Dahl/MP Teighnone No. 08-782 25 00	Outokumpu Oyj et ai						
I	Authority and is transmitted to the 2. This REPORT consists of a total of This report is also accompate been amended and are the best (see Rule 70.16 and Section	Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of 3 sheets, including this cover sheet. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).					
I							
II Priority III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV Lack of unity of invention V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application VIII Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent—och registreringsverket Box 5055 17978 S-102 42 STOCKHOLM PATOREG—S PATOREG—S Bertil Dahl/MP Fassimile No. 08—667 72 88 Telephone No. 08—782 25 00	This report contains indications re	lating to the following iter	ns:				
Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV	I Basis of the report			•			
IV Lack of unity of invention V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 Patorkolm Patoreg-S Patorkeg-S Patorkolm Patoreg-S Patoreg	II Priority						
IV Lack of unity of invention V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 Patorkolm Patoreg-S Patorkeg-S Patorkolm Patoreg-S Patoreg	III Non-establishment of	fopinion with regard to no	velty, inventive step a	and industrial applicability			
Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 Epatent- och registreringsv			•				
citations and explanations supporting such statement VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket P	ا ا						
VI Certain documents cited VII Certain defects in the international application VIII Certain observations on the international application Date of submission of the demand Date of completion of this report 16.02.2001 17.08.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Telex Box 5055 S-102 42 STOCKHOLM PATOREG-S Bertil Dahl/MP Facsimile No. 08-667 72 88 Telephone No. 08-782 25 00							
Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM PATOREG-S Patent- No. 08-667 72 88 Date of completion of this report 17.08.2001 Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00	· · · · · · · · · · · · · · · · · · ·						
Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM PATOREG-S Patent- No. 08-667 72 88 Date of completion of this report 17.08.2001 Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00	VII Certain defects in the	international application					
Date of submission of the demand Date of completion of this report 16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM PATOREG-S PATOREG-S Patent- Dahl/MP Facsimile No. 08-667 72 88 Date of completion of this report 17.08.2001 Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00			.•				
16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 17.08.2001 Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00	VIII Certain observations on the international application						
16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 17.08.2001 Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00							
16.02.2001 Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 17.08.2001 Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00							
Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 Authorized officer Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00	Date of submission of the demand		Date of completion o	f this report			
Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 Authorized officer Authorized officer Bertil Dahl/MP Telephone No. 08-782 25 00							
Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 Telex 17978 PATOREG-S Bertil Dahl/MP Telephone No. 08-782 25 00	16.02.2001		17.08.2001	•			
Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88 Telex 17978 PATOREG-S Bertil Dahl/MP Telephone No. 08-782 25 00	Name and mailing address of the IPEA/SE Authorized officer						
S-102 42 STOCKHOLM PATOREG-S Bertil Dahl/MP Facsimile No. 08-667 72 88 Telephone No. 08-782 25 00	Patent- och registreringsverket	Telex					
Facsimile No. 08-667 72 88 Telephone No. 08-782 25 00			Bertil Dahl	_/MP			
T DOWNER (1400 / 1 1/1) (T	Facsimile No. 08-667 72 88 Form PCT/IPEA/409 (cover sheet) (Januar						

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/FI00/00665

I.	Basis	is fthe rep rt	
1.	With r	regard to the elements of the international application:*	
	\boxtimes	the international application as originally filed	
		the description:	, as originally filed
		pages	, filed with the demand
		pages, filed wi	th the letter of
		the claims:	, as originally filed
		pages, as amend	led (together with any statement) under article 19
		pages, filed wi	th the letter of
		the drawings:	
	لا	pages	, as originally filed
			, med with the delitate
		pages, filed wi	th the letter of
	لسسا	pages	, as originally filed
			,
		nages , filed w	in the letter of
2		n regard to the language, all the elements marked above were available or functional application was filed, unless otherwise indicated under this item se elements were available or furnished to this Authority in the following land	nguage which is:
		the language of a translation furnished for the purposes of international so	earch (under Kule 23.1(b)).
	H	c	8.3(b)).
		the language of the translation furnished for the purposes of international	preliminary examination (under Kutes 33.2 and
3	3. With	h regard to any nucleotide and/or amino acid sequence disclosed in the infiminary examination was carried out on the basis of the sequence listing:	ternational application, the international
		contained in the international application in written form.	
	H	filed together with the international application in computer readable for	m.
	H	furnished subsequently to this Authority in written form.	
	H	The state of the s	
		The statement that the subsequently furnished written sequence listing de international application as filed has been furnished. The statement that the information recorded in computer readable form in been furnished.	oes not go beyond the disclosure in the sidentical to the written sequence listing has
	4.	The amendments have resulted in the cancellation of:	
		the description, pages	
		the claims, Nos.	
		the drawings, sheet/fig	•
	5.	This report has been established as if (some of) the amendments had not beyond the disclosure as filed, as indicated in the Supplemental Box (Ru	been made, since they have been considered to go ale 70.2 (c)).**
	* Rej	eplacement sheets which have been furnished to the receiving Office in resp this report as "originally filed" and are annexed to this report since they d	onse to an invitation under Article 14 are referred to
	and ** An	nd 70: F7). ny replacement sheet containing such amendments must be referred to unde	r item I and annexed to this report.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.
PCT/FI00/00665

V.	Reasoned statement under Article 35(2) with regard t novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
1.	Statement			
	Novelty (N)	Claims	1-9	YES
	Novelly (11)	Claims		NO
	Inventive step (IS)	Claims	1-9	YES
	2	Claims		NO
	Industrial applicability (IA)	Claims	1-9	YES
		Claims		NO

2. Citations and explanations (Rule 70.7)

The documents cited in the International Search Report represent the prior art. The claimed invention stated in claims 1-9 is not considered to be anticipated by these documents. None of the documents or any relevant combination of them reveal an apparatus for supporting material to be treated in continuously operated thermal treatment furnaces as described by these claims.

According to the arguments stated above, the invention claimed in claims 1-9 is novel, considered to involve an inventive step and have industrial applicability.